

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

- 1 1. (cancelled):
- 1 2. (currently amended): A magnetic head as described in claim 4 3 wherein a thin film
- 2 nonmagnetic layer is disposed between said at least two said magnetic layers.
- 1 3. (currently amended): A magnetic head as described in claim 1 A magnetic head  
including a read head structure, comprising:  
3 a free magnetic layer, including a central region and outwardly disposed end regions  
4 thereof; said free magnetic layer having a planar upper surface thereof that extends across said  
5 central region and across each of said end regions;  
6 an anti-parallel coupled magnetic layer structure being disposed directly upon said upper  
7 surface of said free magnetic layer at said end regions thereof, said anti-parallel coupled  
8 magnetic layer structure including at least two anti-parallel coupled magnetic layers; and  
9 wherein said anti-parallel coupled magnetic layer structure includes a magnetic seed layer  
10 that is disposed directly upon said upper surface of said free magnetic layer at said end regions of  
11 said free magnetic layer, and a first one of said at least two magnetic layers is disposed directly  
12 upon said seed layer.
- 1 4. (original): A magnetic head as described in claim 3 wherein said seed layer is formed  
2 with a BCC crystal structure.

1 5. (original): A magnetic head as described in claim 4, wherein said seed layer is comprised  
2 of CoFeCr, and has a thickness of from approximately 10 Å to approximately 50 Å.

1 6. (original): A magnetic head as described in claim 3 wherein a thin film nonmagnetic  
2 layer is disposed on top of said first magnetic layer, and a second one of said at least two  
3 magnetic layers is disposed on top of said nonmagnetic layer.

1 7. (original): A magnetic head as described in claim 6 wherein said first and second  
2 magnetic layers are comprised of CoPtCr, and said first magnetic layer has a thickness that is  
3 from approximately 20 Å to approximately 30 Å and said second magnetic layer has a thickness  
4 of from approximately 30 Å to approximately 80 Å.

1 8. (original): A magnetic head as described in claim 7 wherein said non-magnetic layer is  
2 comprised of Ru and has a thickness that is approximately 8 Å.

1 9. (original): A magnetic head as described in claim 7 wherein said seed layer has a  
2 thickness, and the total thickness of said seed layer plus said first magnetic layer is greater than  
3 the thickness of said second magnetic layer.

1 10. (currently amended): A magnetic head as described in claim 4, wherein said anti-  
2 parallel coupled magnetic layers have a net magnetostatic field in the same direction as a  
3 magnetic field of said free layer.

1 11. (previously presented): A magnetic head as described in claim 6, wherein a third thin  
2 film magnetic layer is disposed between said first magnetic layer and said nonmagnetic layer,  
3 and a fourth magnetic layer is disposed between said nonmagnetic layer and said second  
4 magnetic layer.

.1 12. (original): A magnetic head as described in claim 11, wherein said third magnetic layer  
2 and said fourth magnetic layer are comprised of CoFe.

1 13. (previously presented): A magnetic head including a GMR sensor, comprising:  
2 a plurality of thin film layers forming a GMR sensor, wherein at least one of said layers  
3 is a free magnetic layer, said free magnetic layer including a planar central portion and two  
4 outwardly disposed planar end regions thereof, said planar end regions being coplanar with said  
5 planar central portion of said free magnetic layer;  
6 a magnetic seed layer being disposed directly upon said planar end regions;  
7 a first magnetic layer being disposed directly upon said seed layer;  
8 a nonmagnetic layer being disposed upon said first magnetic layer;  
9 a second magnetic layer being disposed upon said nonmagnetic layer;  
10 wherein said first magnetic layer is formed with a magnetic field and said second  
11 magnetic layer is formed with a magnetic field, and wherein the magnetic fields of said first  
12 magnetic layer and said magnetic layer are anti-parallel coupled.

1 14. (original): A magnetic head as described in claim 13, wherein said free magnetic layer is  
2 formed with a magnetic field in a first direction and said anti-parallel coupled magnetic field of

3 said first magnetic layer and said second magnetic layer is formed with a magnetostatic bias in  
4 the same direction as the magnetic field of said free magnetic layer.

1 15. (original): A magnetic head as described in claim 13 wherein said seed layer is formed  
2 with a BCC crystal structure.

1 16. (original): A magnetic head as described in claim 15 wherein said seed layer is  
2 comprised of CoFeCr, and said first magnetic layer is comprised of CoPtCr, and said  
3 nonmagnetic layer is comprised of Ru, and said second magnetic layer is comprised of CoPtCr.

1 17. (original): A magnetic head as described in claim 16 wherein a layer being comprised of  
2 CoFe is disposed between said first magnetic layer and said nonmagnetic layer, and a second  
3 layer comprised of CoFe is disposed between said nonmagnetic layer and said second magnetic  
4 layer.

1 18. (cancelled):

1 19. (currently amended): A hard disk drive as described in claim 18 20 wherein a thin film  
2 nonmagnetic layer is disposed between said at least two magnetic layers.

1 20. (currently amended): ~~A hard disk drive as described in claim 18~~ A hard disk drive  
2 including a magnetic head having a read head structure, comprising:

3           a free magnetic layer, including a central region and outwardly disposed end regions

4           thereof; said free magnetic layer having a planar upper surface thereof that extends across said  
5           central region and across each of said end regions;

6           an anti-parallel coupled magnetic layer structure being disposed directly upon said upper  
7           surface of said free magnetic layer at said end regions thereof, said anti-parallel coupled  
8           magnetic layer structure including at least two anti-parallel coupled magnetic layers; and

9           wherein said antiparallel coupled magnetic layer structure includes a magnetic seed layer  
10          that is disposed directly upon said upper surface of said free magnetic layer at said end regions of  
11          said free magnetic layer, and said first one of said at least two magnetic layers is disposed  
12          directly upon said seed layer.

1          21.    (original): A hard disk drive as described in claim 20 wherein said seed layer is formed  
2          with a BCC crystal structure.

1          22.    (original): A hard disk drive as described in claim 21, wherein said seed layer is  
2          comprised of CoFeCr, and has a thickness of from approximately 10 Å to approximately 50 Å.

1          23.    (original): A hard disk drive as described in claim 20 wherein a thin film non-magnetic  
2          layer is disposed on top of said first magnetic layer, and a second one of said at least two  
3          magnetic layers is disposed on top of said non-magnetic layer.

1          24.    (original): A hard disk drive as described in claim 23 wherein said first and second  
2          magnetic layers are comprised of CoPtCr, and wherein said first magnetic layer has a thickness

3 that is from approximately 20 Å to approximately 30 Å and said second magnetic layer has a  
4 thickness that is from approximately 30 Å to approximately 80 Å.

1 25. (original): A hard disk drive as described in claim 24 wherein said non-magnetic layer is  
2 comprised of Ru and has a thickness that is approximately 8 Å.

1 26. (original): A hard disk drive as described in claim 24 wherein said seed layer has a  
2 thickness, and the total thickness of said seed layer plus said first magnetic layer is greater than  
3 the thickness of said second magnetic layer.

1 27. (currently amended): A hard disk drive as described in claim 18 20, wherein said anti-  
2 parallel coupled magnetic layers have a net magnetostatic field in the same direction as a  
3 magnetic field of said free layer.

1 28. (previously presented): A hard disk drive as described in claim 23, wherein a third thin  
2 film magnetic layer is disposed between said first magnetic layer and said non-magnetic layer,  
3 and a fourth magnetic layer is disposed between said non-magnetic layer and a second magnetic  
4 layer.

1 29. (original): A hard disk drive as described in claim 28, wherein said third magnetic layer  
2 and said fourth magnetic layer are comprised of CoFe.

1 30. (cancelled):

1 31. (currently amended): ~~A method for fabricating a read head structure as described in~~  
2 ~~claim 30, including the steps of:~~

3 A method for fabricating a read head structure of a magnetic head, comprising the steps

4 of:

5 fabricating a plurality of thin film layers to create a GMR sensor, said layers including a  
6 free magnetic layer having a central region and outwardly disposed end regions; said free  
7 magnetic layer having a planar upper surface thereof that extends across said central region and  
8 across each of said end regions;

9 fabricating an anti-parallel coupled magnetic layer structure directly upon said upper  
10 surface of said free magnetic layer at said end regions thereof, said anti-parallel coupled  
11 magnetic layer structure including at least two magnetic layers that are anti-parallel coupled;

12 fabricating a seed layer comprised of a magnetic material directly upon said end portions  
13 of said free magnetic layer;

14 fabricating a first said magnetic layer directly upon said seed layer;

15 fabricating a nonmagnetic layer above said first magnetic layer; and

16 fabricating a second said magnetic layer above said nonmagnetic layer.

1 32. (original): A method for fabricating a read head structure as described in claim 31,  
2 wherein a net magnetostatic field is produced by said anti-parallel coupled magnetic layers, said  
3 net magnetostatic field being formed in the same direction as a magnetic field of said free  
4 magnetic layer.

1 33. (original): A method for fabricating a read head structure as described in claim 31  
2 wherein said seed layer is comprised of CoFeCr, said first magnetic layer is comprised of  
3 CoPtCr, said nonmagnetic layer is comprised of Ru and said second magnetic layer is comprised  
4 of CoPtCr.

1 34. (original): A method for fabricating a read head structure as described in claim 33  
2 wherein said seed layer is fabricated with a BCC crystal structure.

35. (original): A method for fabricating a read head structure as described in claim 34  
including the further steps of fabricating a layer comprised of CoFe between said first magnetic  
layer and said nonmagnetic layer, and fabricating a second layer comprised of CoFe between  
said nonmagnetic layer and said second magnetic layer.